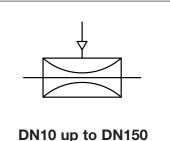


Description	The flow control valve functions as a pinch valve in a new design of housing with full flow cross-section. Since the straight valve passage has neither constrictions nor back-points, there is no danger of clogging or blockage. Frictional loss is at a minimum.					
Media	Compressed air, non-corrosive gases, liquids or other paste-like or powdery media. Solids are enclosed by the flexible sleeve at shut-off.					
Sleeve	Highly flexible with double-woven reinforcement in eight different grades. Sleeve simple to change.					
Pressures	Operating pressure: max. 4.0 bar Differential pressure: max. 2.5 bar Closing pressure: P <sub>1</sub> + 2.5 bar to DN32, P <sub>1</sub> + 2 bar from DN40 on					
Vacuum	If vacuum is greater than -100 mbar, vacuum compensation should be provided on the control side.					

Accuracy In the flow range of 0 to 70% the accuracy of the linearity of pilot pressure to flow is approx. 10%. Mounting position

Temperature range 0 °C to max. 100 °C / 32 °F to max. 212 °F, subject to sleeve material

Material Body: POM at model QP or aluminium die-cast at model QS Sleeve: depending on selected version



Dimensions		Nominal Volume of		Pilot	Operating	Connection	Order
Α	Ø	size co	ntrol chamber	port	pressure	thread	number
mm	mm	DN	1	G	max. bar	G/flange	

Flow	control	valve		perating pressure lot pressure max.		erating pressure	Q
80	44	10	0.03	G1/4	4	G¾	QP10 -03NR
95	50	15	0.04	G1/4	4	G1/2	QP15 -04NR
110	58	20	0.05	G1/4	4	G¾	QP20 -06NR
125	65	25	0.07	G1/4	4	G1	QP25 -08NR
140	83	32	0.10	G1//4	4	G11⁄4	QP32 -10NR
150	95	40	0.13	G1/4	4	G1½	QP40 -12NR
200	100	50	0.23	G1//4	4	G2	QS50 -16NR
240	134	65	0.49	G1/4	4	G2½	QS65 -20NR
290	154	80	0.95	G1/4	4	G3	QS80 -24NR
280	220	100	1.80	G¾	4	flange	QS100-FLNR
350	250	125	3.30	G3%	4	flange	QS125-FLNR
420	285	150	6.40	G3//s	4	flange	QS150-FLNR



QP made of POM, DN10 - DN25



QP made of POM, DN32 - DN40

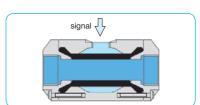


QS50 made of aluminium with POM thread





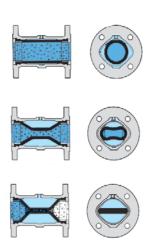
QS100 made of aluminium die-cast



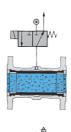
cross section QP15 pilot pressure [bar] outlet pressure 3 bar 15 30 45 60 flow rate [%]

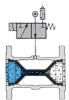
## Special options, add the appropriate letter

flange connection according to DIN 2532, PN10 from G1¼ on Q...-FL.. sleeve NR natural rubber, black 80 °C / 176 °F Q . . . - . . NR sleeve NRL 70 °C / 158 °F Q . . . - . . **NL** rubber, suitable for food, black sleeve NRLH 70 °C / 158 °F Q . . . - . . NH rubber, suitable for food, light sleeve NBR 80 °C / 176 °F Q . . . - . . NBnitrile rubber / Buna-N, suitable for food sleeve EPDM sleeve FKM 100 °C / 212 °F Q . . . - . . **FK** fluorine rubber, black chloroprene rubber / neoprene, black sleeve CR 80 °C / 176 °F Q . . . - . . CR sleeve CSM natural rubber, chlorosulphonylpolyethylene 80 °C / 176 °F Q . . . - . . CS

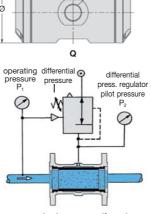


closing sequence





solenoid valve control



pilot port

constant cross section at changing pressure

